



YOU'LL NEVER BE BETTER PROTECTED

## Slope Fittings



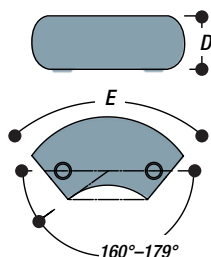
- EXTENDED RANGE NOW AVAILABLE FOR STEEPER GRADIENTS
- FITTINGS TOLERANCE ALLOWS FOR ON SITE ANGLE VARIATIONS
- ENHANCED AESTHETICS FOR THE FINISHED HANDRAIL
- QUICK AND EASY INSTALLATION





## 55A Variable Elbow (11° to 30°)

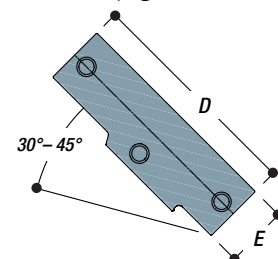
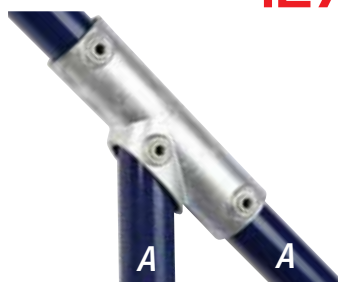
The Type 55A is an ideal fitting to use as an alternative to bending or when a junction between a sloping tube and an end post is required.



| TYPE  | Tube ref.<br>A | mm |     | Kg   |
|-------|----------------|----|-----|------|
|       |                | D  | E   |      |
| 55A-7 | 7              | 55 | 115 | 0.82 |
| 55A-8 | 8              | 60 | 150 | 1.01 |

## 427 Three Socket Tee (30° to 45°)

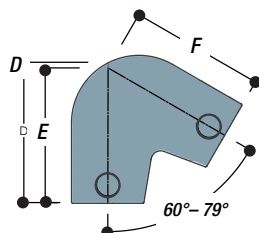
This fitting is used on a safety railing with slopes between 30° and 45° and fixes the top rail to a vertical intermediate upright.



| TYPE  | Tube ref.<br>A | mm  |    | Kg   |
|-------|----------------|-----|----|------|
|       |                | D   | E  |      |
| 427-7 | 7              | 180 | 55 | 0.95 |
| 427-8 | 8              | 216 | 60 | 1.22 |

## 56A Acute Angle Elbow (11° to 30°)

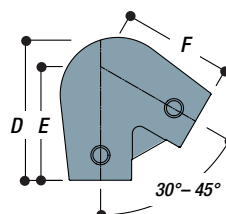
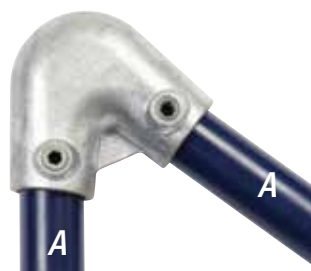
Type 56A is an ideal fitting to use as an alternative to bending, or when a junction between a sloping tube and an end post is required i.e. guardrail on staircases between 11° and 30°.



| TYPE  | Tube ref.<br>A | mm  |     |     | Kg   |
|-------|----------------|-----|-----|-----|------|
|       |                | D   | E   | F   |      |
| 56A-7 | 7              | 120 | 108 | 108 | 0.94 |
| 56A-8 | 8              | 125 | 112 | 112 | 1.12 |

## 56-7 Acute Angle Elbow (30° to 45°)

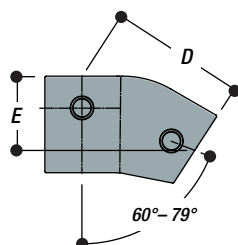
Type 56 is an ideal fitting to use as an alternative to bending, or when a junction between a sloping tube and an end post is required i.e. guardrail on staircases between 30° and 45°.



| TYPE | Tube ref.<br>A | mm  |    |    | Kg   |
|------|----------------|-----|----|----|------|
|      |                | D   | E  | F  |      |
| 56-7 | 7              | 105 | 99 | 99 | 0.98 |

## 329 Single Socket Tee (11° to 30°)

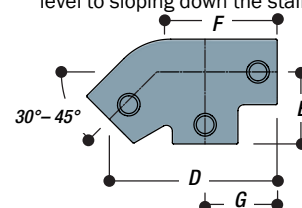
Designed as an alternative to Type 12, this adjustable fitting is most frequently used for bracing and struts and for terminating the mid-rail on sloping guardrails into the end upright. It may be used at any selected angle between 11° and 30°.



| TYPE  | Tube ref.<br>A | mm  |    | Kg   |
|-------|----------------|-----|----|------|
|       |                | D   | E  |      |
| 329-7 | 7              | 99  | 54 | 0.73 |
| 329-8 | 8              | 109 | 59 | 0.86 |

## 325 Level to Sloping Down Tee (30° to 45°)

Tee fitting designed for the top rail on guardrail on slopes and staircases between 30° and 45° at the junction where the handrail changes from level to sloping down the stairs.

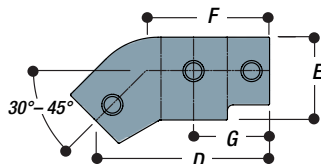


| TYPE  | Tube ref.<br>A | mm  |    |     |    | Kg   |
|-------|----------------|-----|----|-----|----|------|
|       |                | D   | E  | F   | G  |      |
| 325-7 | 7              | 142 | 60 | 89  | 60 | 1.02 |
| 325-8 | 8              | 154 | 68 | 100 | 68 | 1.12 |



## 326 Level to Sloping Down or Up Cross (30° to 45°)

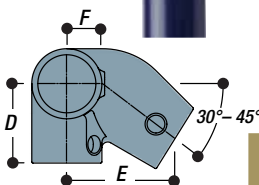
Cross fitting designed for the mid rail on guardrail on slopes and staircases between 30° and 45° at the junction where the handrail changes from either level to sloping down or level to sloping up the stairs



| TYPE  | Tube ref.<br>A | mm  |    |     |    | Kg   |
|-------|----------------|-----|----|-----|----|------|
| 326-7 | 7              | D   | E  | F   | G  |      |
| 326-8 | 8              | 154 | 74 | 100 | 68 | 0.95 |

## 320RH Right hand level to Sloping Down Side Outlet Elbow (30° to 45°)

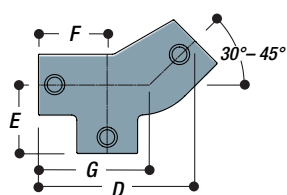
Right Hand Side Outlet Elbow fitting designed for the top rail on guardrail on slopes and staircases between 30° and 45° at the junction where the handrail changes from level to sloping down the stairs



| TYPE    | Tube ref.<br>A | mm |    |    | Kg   |
|---------|----------------|----|----|----|------|
| 320RH-7 | 7              | D  | E  | F  |      |
| 320RH-8 | 8              | 60 | 86 | 29 | 1.08 |

## 325A Level to Sloping Up Tee (30° to 45°)

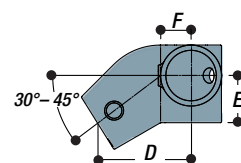
Tee fitting designed for the top rail on guardrail on slopes and staircases between 30° and 45° at the junction where the handrail changes from level to sloping up the stairs



| TYPE   | Tube ref.<br>A | mm  |    |    |     | Kg   |
|--------|----------------|-----|----|----|-----|------|
| 325A-7 | 7              | D   | E  | F  | G   |      |
| 325A-8 | 8              | 155 | 68 | 68 | 100 | 1.12 |

## 321LH Left hand level to Sloping Down Side Outlet Tee (30° to 45°)

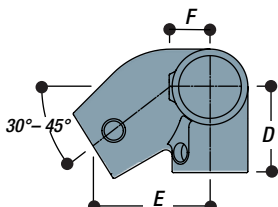
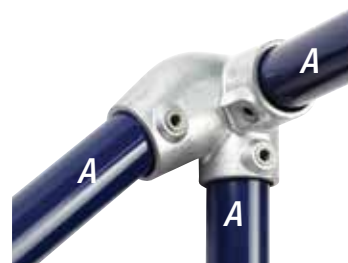
Left Hand Side Outlet Tee fitting designed for the mid rail on guardrail on slopes and staircases between 30° and 45° at the junction where the handrail changes from level to sloping down the stairs



| TYPE    | Tube ref.<br>A | mm |    |    | Kg   |
|---------|----------------|----|----|----|------|
| 321LH-7 | 7              | D  | E  | F  |      |
| 321LH-8 | 8              | 92 | 30 | 32 | 1.12 |

## 320LH Left hand level to Sloping Down Side Outlet Elbow (30° to 45°)

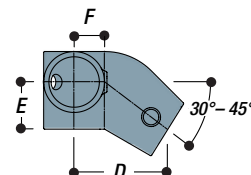
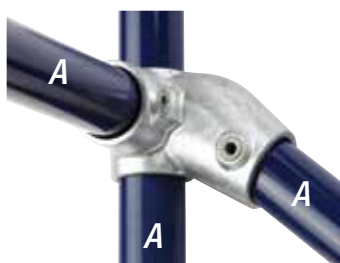
Left Hand Side Outlet Elbow fitting designed for the top rail on guardrail on slopes and staircases between 30° and 45° at the junction where the handrail changes from level to sloping down the stairs



| TYPE    | Tube ref.<br>A | mm |    |    |  | Kg   |
|---------|----------------|----|----|----|--|------|
| 320LH-7 | 7              | D  | E  | F  |  |      |
| 320LH-8 | 8              | 60 | 86 | 29 |  | 1.08 |

## 321RH Right hand level to Sloping Down Side Outlet Tee (30° to 45°)

Right Hand Side Outlet Tee fitting designed for the mid rail on guardrail on slopes and staircases between 30° and 45° at the junction where the handrail changes from level to sloping down the stairs



| TYPE    | Tube ref.<br>A | mm |    |    | Kg   |
|---------|----------------|----|----|----|------|
| 321RH-7 | 7              | D  | E  | F  |      |
| 321RH-8 | 8              | 92 | 30 | 32 | 1.12 |

### Using Types 55A, 56A, 327, 328, & 329 size 7 & 8

Where the upright remains vertical, i.e. stairways (i) dimension  $x$ ,  $x_1$ ,  $x_2$ ,  $x_3$  to be subtracted from the upright centres; dimension (L) to give the rail length; (ii) dimension  $y$ ,  $y_1$  and  $y_2$  for determining the up-right length.

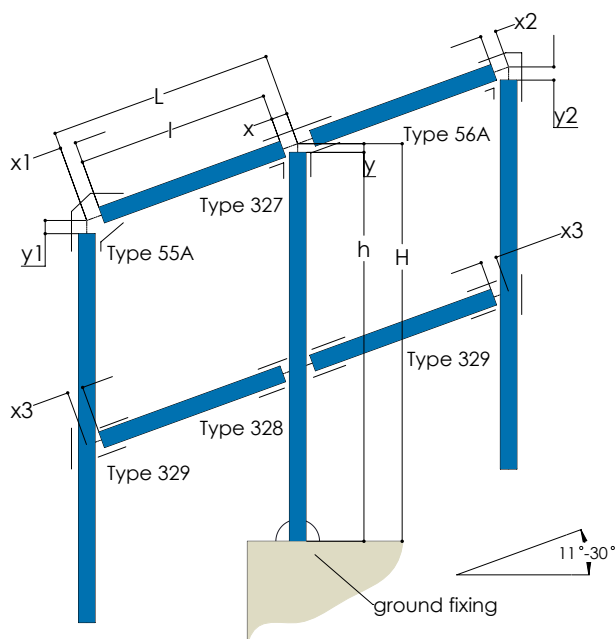


Table 1: Rails

| Angle<br>Of Slope | Fitting Size |     |     |     |     |     |     |     |
|-------------------|--------------|-----|-----|-----|-----|-----|-----|-----|
|                   | 7            |     |     |     | 8   |     |     |     |
|                   | x            | x1  | x2  | x3  | x   | x1  | x2  | x3  |
| 11°               | -26          | -25 | -35 | -52 | -29 | -16 | -35 | -51 |
| 15°               | -28          | -21 | -46 | -53 | -31 | -27 | -47 | -52 |
| 20°               | -30          | -16 | -48 | -55 | -34 | -21 | -49 | -54 |
| 25°               | -33          | -15 | -52 | -59 | -38 | -22 | -53 | -57 |
| 30°               | -37          | -8  | -57 | -64 | -42 | -15 | -59 | -62 |

Table 2: Uprights

| Angle<br>Of Slope | Fitting Size |     |     |    |     |     |
|-------------------|--------------|-----|-----|----|-----|-----|
|                   | 7            |     |     | 8  |     |     |
|                   | y            | y1  | y2  | y  | y1  | y2  |
| 11°               | +7           | -10 | -28 | +6 | -7  | -33 |
| 15°               | +7           | -11 | -25 | +6 | -8  | -30 |
| 20°               | +7           | -13 | -34 | +6 | -10 | -38 |
| 25°               | +7           | -15 | -43 | +6 | -10 | -48 |
| 30°               | +7           | -18 | -53 | +6 | -14 | -59 |

## Using Types 29, 30, 55, 56 & 427 in sizes 7 & 8

Where the upright remains vertical, i.e. stairways (i) dimension x, x1, x3, y & z to be subtracted from the upright centres; dimension (L) to give the rail length; (ii) dimension u, v and w for determining the upright length.

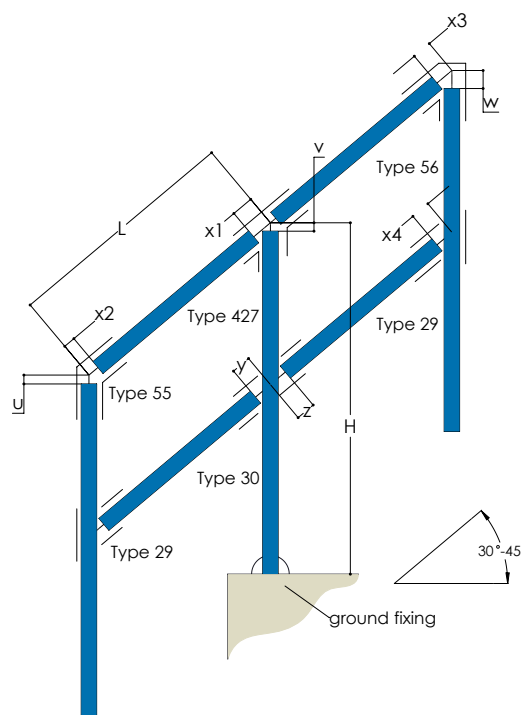


Table 3: Rails

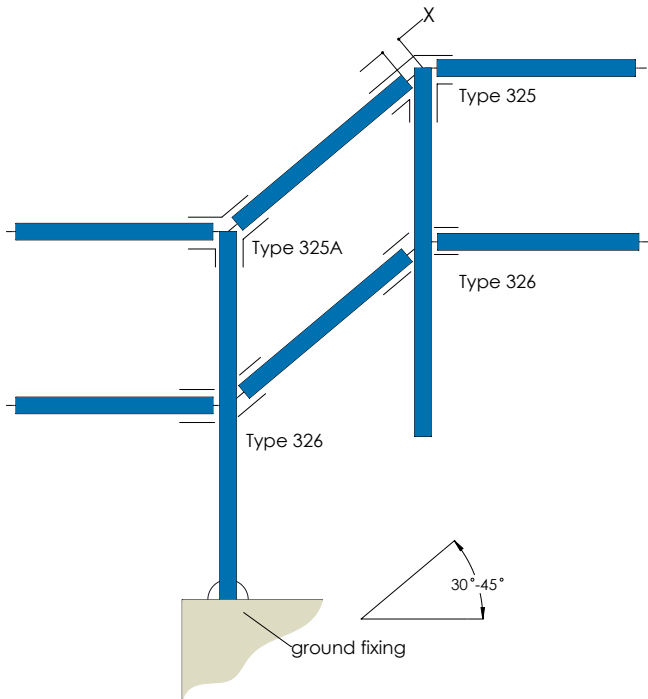
| Angle<br>Of<br>Slope | Fitting Size |     |     |     |     |     |     |     |     |     |     |     |
|----------------------|--------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                      | 7            |     |     |     |     |     | 8   |     |     |     |     |     |
|                      | x1           | x2  | x3  | x4  | y   | z   | x1  | x2  | x3  | x4  | y   | z   |
| 30°                  | -39          | -20 | -55 | -37 | -49 | -55 | -45 | -22 | -49 | -43 | -60 | -74 |
| 35°                  | -44          | -16 | -61 | -40 | -50 | -54 | -50 | -18 | -55 | -47 | -60 | -74 |
| 40°                  | -47          | -20 | -71 | -45 | -51 | -53 | -55 | -21 | -66 | -52 | -61 | -74 |
| 45°                  | -50          | -26 | -85 | -51 | -91 | -53 | -55 | -26 | -81 | -59 | -68 | -66 |

Table 4: Uprights

| Angle<br>Of Slope | Fitting Size |    |     |     |    |     |
|-------------------|--------------|----|-----|-----|----|-----|
|                   | 7            |    |     | 8   |    |     |
|                   | u            | v  | w   | u   | v  | w   |
| 30°               | -17          | +5 | -48 | -25 | +6 | -49 |
| 35°               | -16          | +5 | -59 | -21 | +6 | -59 |
| 40°               | -8           | +3 | -69 | -14 | +6 | -69 |
| 45°               | +2           | -1 | -80 | -2  | -4 | -81 |

## Guardrail up slopes 30° to 45°

Using 325, 325A, 326, size 7 & 8



## Guardrail up slopes 30° to 45°

Using 320RH, 320LH, 321RH & 321LH size 7 and 8

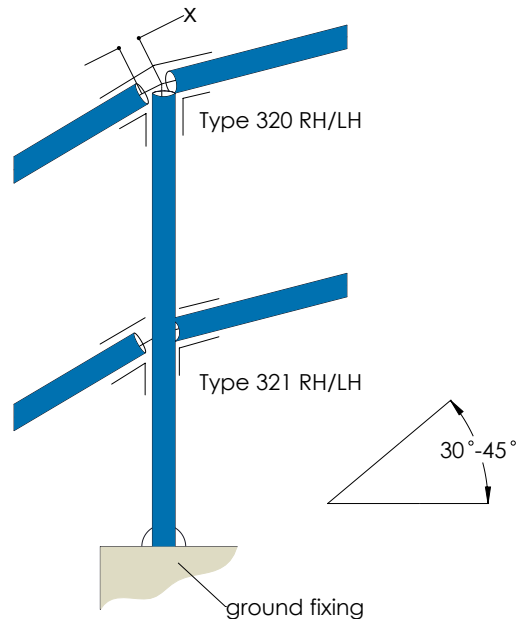


Table 5 gives details of dimensions required for calculating the rail lengths, where angle are between 30° & 45°

Table 5: Rails

| Angle Of Slope | Fitting Size |     |
|----------------|--------------|-----|
|                | 7            | 8   |
|                | x            | x   |
| 30°            | -47          | -57 |
| 35°            | -52          | -62 |
| 40°            | -59          | -69 |
| 45°            | -68          | -79 |

Table 6 gives details of dimensions required for calculating the rail lengths, where angle are between 30° & 45°

Table 6: Rails

| Angle Of Slope | Fitting Size |     |
|----------------|--------------|-----|
|                | 7            | 8   |
|                | x            | x   |
| 30°            | -55          | -62 |
| 35°            | -60          | -68 |
| 40°            | -67          | -76 |
| 45°            | -77          | -86 |

## New Slope Fittings

The latest addition to the **KEE KLAMP** portfolio is an extension to the current range of slope fittings designed to enhance the building of guardrail along staircases and ramps particularly when the slope is greater than 30°. The new range introduces single fittings to cater for situations where currently a combination of fittings is required. Not only does this improve the aesthetics of the finished guardrail but it also allows for a quicker and easier install. The new range of slope fittings is available in Size 7 (outer diameter 42.4mm) and Size 8 (outer diameter 48.3mm) designed for use with steel tubing to BS EN 10255.

**KEE KLAMP** fittings are iron castings manufactured to the requirements of BS EN 1562 & BS EN 1563. They are supplied hot dip galvanised to BS EN ISO 1461.

A **KEE KLAMP** fitting can support an axial load of 900Kg per set screw tightened to a torque of 4Kgm (39 Nm). In common with all **KEE KLAMP** products, the threaded recesses of each fitting are covered with **THREDKOAT** protective coating to provide enhanced corrosion resistance and all grub screws are manufactured in case hardened steel coated with **KEE KOAT** for corrosion protection.

## Features & Benefits

- KEE KLAMP is the best known brand of slip-on tube fittings available for over 80 years
- Manufactured to stringent quality standards to ensure consistent performance
- Extended range of slope fittings gives greater design flexibility
- Adjustability in the fittings allows greater on-site tolerances to be met
- Using single fittings rather than pairs speed up installation times









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