

# **Irish Fencing Services**

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www.irishfencing.com

#### **Quality Assurance Statement**

At Irish Fencing Services, we operate our own in-house quality system.

All Factory machinery are maintained and serviced periodically to ensure they are kept to a high standard.

All our electrical machinery are certified Pat Tested which ensures that all our equipment is tested regularly and is fit to use.

All our welders are fully certified in the type of welding that we use to ensure a high standard of workmanship is kept.

Irish Fencing ensure best-in-class quality of service by following the manufacturing protocol as listed below,

- Irish Fencing Services agrees to specific job specification and drawings where supplied by customer.
- If product is specified or recommend by Irish Fencing, we will then issue drawings to the customer and get the customer to sign off on these drawings to confirm that the product is to be made and/or installed to this specification.
- These drawings are then given to the production manager along with the works order for the product to be made who then relays them to the relevant manufacturing employees who in turn proceed with manufacturing.
- Each workstation has 2 employees at it. One employee is responsible for checking that the quality of every product is up to standard. A logbook is recorded at each station to have a hard copy of every product going through the workstation.
- Product will then proceed to the next station where the same procedure for manufacturing is carried out.











#### **Newry Office**



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- Once product has been manufactured it is then collected and brought to Galco Steel. Before any product can exit our yard a rep from Galco will inspect and sign an Irish Fencing docket to show that they are receiving product in good quality condition. In Galco all items are hot dipped galvanised to BS EN1461 (2009) – See Letter from Galco attached.
- When a product comes back from Galco it is then inspected and at this point a further inspection of product is done by our production manager / floor supervisor to ensure that it is galvanised to BS EN1461. If there is any defect or damage, then the relevant people in Galco and Irish Fencing will be notified and then it will be rectified.
- If a product requires being powder coated, then the product is collected by Sprint Coatings ltd. Once again, a rep from Sprint Coatings must inspect and sign an Irish Fencing docket to show that they are receiving the product in good quality. All our products are Plasgalv coated. Plasgalv Coating incorporates fully hot dipped galvanising to EN1461 (2009) with the addition of a factory applied and quality tested polyester coating in a range of colours.
- The Finished coat is tested to the requirements of BS 1722 PT 16 to ensure quality performance before installation work has been carried out. - See Letter from Sprint Coatings.
- Once Product has been powder coated it is then transported back to Irish Fencing yard where it is then checked and inspected by our production manager/ floor supervisor to ensure that it is powder coated to a high-quality standard. If there is any defect or damage then the relevant people in Sprint Coatings and Irish Fencing will be notified and then it will be rectified.
- Once product has been inspected and approved that it has been made to Irish Fencing high quality standard then the customer is notified. If product has to be installed, then the contracts manager is notified so he can arrange installation











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When installing any of our fence gates or railings etc we initially carry out a site survey where we do a cat scan of the land to ensure there are no underground cables etc. that may cause problems when installing. We then mark out the fence line which is agreed with the site foreman/relevant person prior to installation of the fence. Our contracts manager will be on site at the beginning of the contract and will do random site visits to ensure that the installation is carried out properly. Each installer fills out site specific forms each day for work they carry out on that day. Our contracts manager will be in constant contact with site foreman and Irish Fencing installer to ensure that the installation is done to the Irish Fencing high standard. Our Contracts manager/ site manager is our contact for any problems and once they have been notified then any issues that may arise will be dealt with as quickly and as efficiently as possible.

Signed: Bisa Moly.

**Brian Moloney (Production Manager)** 











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Cork Office